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(54) Title: PROCESS FOR PRODUCING MULTI-COAT SYSTEM ON SUBSTRATE

(57) Abstract: The present invention relates to a process for producing a multi-coat system on various substrates, particularly automotive hodies. A crosslinkable component of the composition includes an acid functional acrylic copolymer polymerized from a monomer mixture comprising 2 percent to 12 percent of one or more carboxylic acid group containing monomers, percentages based on total weight of the acid functional acrylic copolymer, and 0.2 percent to 2 percent of amorphous silica, percentages based on total weight of the crosslinkable component. The crosslinking component can includes polyisocyanates, melamines, or a combination thereof.